



12500 TI Boulevard, MS 8640, Dallas, Texas 75243

**PCN#20220909000.1**

**Qualification of new Fab site (RFAB) using qualified Process Technology, Die Revision, and additional Assembly sites & BOM options for select devices**

**Change Notification / Sample Request**

**Date:** September 12, 2022

**To:** TOKYO ELECTRON DEVICE (DSTR) PCN

Dear Customer:

This is an announcement of a change to a device that is currently offered by Texas Instruments (TI). The details of this change are on the following pages, and are in alignment with our standard product change notification (PCN) [process](#).

TI requires acknowledgement of receipt of this notification within 30 days of the date of this notice. Lack of acknowledgement of this notice within 30 days constitutes acceptance of the change. If samples or additional data are required, requests must be received within 30 days of this notification, given that samples are not built ahead of the change.

The Proposed First Ship date in this PCN letter is the earliest possible date that customers could receive the changed material. It is our commitment that the changed device will not ship before that date. If samples are requested within the 30 day sample request window, customers will still have 30-days to complete their evaluation regardless of the proposed 1st ship date.

This particular PCN is related to TI's multiyear transition plan for our two remaining factories with 150-millimeter production (DFAB in Dallas, Texas, and SFAB in Sherman, Texas). DFAB will remain open, but will focus on 200-mm production, with a smaller set of technologies. SFAB will close no earlier than 2024 and no later than 2025. As referenced in the "reason for change" below, these changes are part of our multiyear plan to transition these products to newer, more efficient manufacturing processes and technologies, underscoring our commitment to product longevity and supply continuity.

For questions regarding this notice or to provide acknowledgement of this PCN, you may contact your local Field Sales Representative or the PCN Team ([PCN\\_admin\\_team@list.ti.com](mailto:PCN_admin_team@list.ti.com)). For sample requests or sample related questions, contact your local Field Sales Representative. As always, we thank you for your continued business.

PCN Team  
SC Business Services

**20220909000.1**  
**Attachment: 1**

**Products Affected:**

The devices listed on this page are a subset of the complete list of affected devices. According to our records, these are the devices that you have purchased within the past twenty-four (24) months. The corresponding customer part number is also listed, if available.

| <b>DEVICE</b> | <b>CUSTOMER PART NUMBER</b> |
|---------------|-----------------------------|
| TL432BIDBZRG4 | null                        |
| TL431AIDBZR   | null                        |
| TL431IDBZT    | null                        |
| TL432AIDBZR   | null                        |
| TL431AIDBZT   | null                        |
| TL431BCDBZR   | null                        |
| TL431BCDBZT   | null                        |
| TL431BIDBZT   | null                        |
| TL431CDBZR    | null                        |
| TL431ACDBZR   | null                        |
| TL431ACDBZTG4 | null                        |
| TL431BIDBZR   | null                        |
| TL431CDBZT    | null                        |
| TL431BQDBZT   | null                        |
| TL431IDBZR    | null                        |
| TL432BIDBZR   | null                        |
| TL432BIDBZT   | null                        |
| TL432BIDBZTG4 | null                        |
| TL431AQDBZR   | null                        |
| TL431BIDBZTG4 | null                        |
| TL431BQDBZR   | null                        |
| TL431BQDBZRG4 | null                        |
| TL431QDBZR    | null                        |
| TL432AIDBZT   | null                        |
| TL432AQDBZR   | null                        |
| TL431AQDBZRG4 | null                        |
| TL431AQDBZT   | null                        |
| TL431AQDBZTG4 | null                        |
| TL431QDBZT    | null                        |
| TL431ACDBZT   | null                        |
| TL432QDBZR    | null                        |
| TL432AIDBZRG4 | null                        |

Technical details of this Product Change follow on the next page(s).

|   |   |  |                    |
|---|---|--|--------------------|
| <b>PCN Number:</b>                        | 20220909000.1   | <b>PCN Date:</b>                       | September 12, 2022 |
| <b>Title:</b>                             | Qualification of new Fab site (RFAB) using qualified Process Technology, Die Revision, and additional Assembly sites & BOM options for select devices |  |                    |
| <b>Customer Contact:</b>                  | <a href="#">PCN Manager</a>   | <b>Dept:</b>                           | Quality Services   |
| <b>Proposed 1<sup>st</sup> Ship Date:</b> | Dec 8, 2022   | <b>Sample Requests accepted until:</b> | Oct 9, 2022*       |

**\*Sample requests received after Oct 9, 2022 will not be supported.**

**Change Type:**

|                                     |                 |                                     |                           |                                     |                          |
|-------------------------------------|-----------------|-------------------------------------|---------------------------|-------------------------------------|--------------------------|
| <input checked="" type="checkbox"/> | Assembly Site   | <input checked="" type="checkbox"/> | Assembly Process          | <input checked="" type="checkbox"/> | Assembly Materials       |
| <input checked="" type="checkbox"/> | Design          | <input type="checkbox"/>            | Electrical Specification  | <input type="checkbox"/>            | Mechanical Specification |
| <input type="checkbox"/>            | Test Site       | <input type="checkbox"/>            | Packing/Shipping/Labeling | <input type="checkbox"/>            | Test Process             |
| <input type="checkbox"/>            | Wafer Bump Site | <input type="checkbox"/>            | Wafer Bump Material       | <input type="checkbox"/>            | Wafer Bump Process       |
| <input checked="" type="checkbox"/> | Wafer Fab Site  | <input checked="" type="checkbox"/> | Wafer Fab Materials       | <input checked="" type="checkbox"/> | Wafer Fab Process        |
|                                     |                 | <input type="checkbox"/>            | Part number change        |                                     |                          |

**PCN Details**

**Description of Change:**

Texas Instruments is pleased to announce the qualification of a new fab & process technology (RFAB, TIB) die revision, and Assembly & BOM option for selected devices as listed below in the product affected section. Construction differences are noted below:

| Current Fab Site |         |                | Additional Fab Site |         |                |
|------------------|---------|----------------|---------------------|---------|----------------|
| Current Fab Site | Process | Wafer Diameter | Additional Fab Site | Process | Wafer Diameter |
| SFAB             | J12     | 150 mm         | RFAB                | TIB     | 300 mm         |

The die was also changed as a result of the process change.

Additionally, there will be Assembly site & BOM options introduced for these devices as follows:

|                                 | TFME               | ASEWH         | HNA         | UTL2        | TIPI        | CDAT        |
|---------------------------------|--------------------|---------------|-------------|-------------|-------------|-------------|
| Lead finish                     | Matte Sn**         | NiPdAu        | NiPdAu      | NiPdAu      | NiPdAu      | Matte Sn**  |
| Mount Compound                  | SID# A-03          | SID#1120999A2 | SID#400180  | SID#PZ0001  | 8095733     | 4207123     |
| Mold Compound                   | SID#R-27           | SID#4020039A1 | SID#450179  | SID#CZ0096  | 4222198     | 4222198     |
| Bond wire composition, diameter | Cu, 1.0 or 0.8 mil | Au, 1.0 mil   | Au, 1.0 mil | Au, 1.0 mil | Cu, 0.8 mil | Cu, 0.8 mil |

\*\* G4 devices will not be built in TFME or CDAT

Devices in PDIP (P), SOP (PS), and TSSOP (PW) are included in EOL notice 20220909001.3.

**Reason for Change:**

These changes are part of our multiyear plan to transition products from our 150-milimeter factories to newer, more efficient manufacturing processes and technologies, underscoring our commitment to product longevity and supply continuity.

**Anticipated impact on Form, Fit, Function, Quality or Reliability (positive / negative):**

None

**Impact on Environmental Ratings**

Checked boxes indicate the status of environmental ratings following implementation of this change. If below boxes are checked, there are no changes to the associated environmental ratings.

|             |              |                     |                  |
|-------------|--------------|---------------------|------------------|
| <b>RoHS</b> | <b>REACH</b> | <b>Green Status</b> | <b>IEC 62474</b> |
|-------------|--------------|---------------------|------------------|

|   |   |   |   |
|---|---|---|---|
| <input checked="" type="checkbox"/> No Change | <input checked="" type="checkbox"/> No Change | <input checked="" type="checkbox"/> No Change | <input checked="" type="checkbox"/> No Change |
|---|---|---|---|

### Changes to product identification resulting from this PCN:

#### Fab Site Information:

| Chip Site   | Chip Site Origin Code (20L) | Chip Site Country Code (21L) | Chip Site City    |
|-------------|-----------------------------|------------------------------|-------------------|
| SH-BIP-1    | SHE                         | USA                          | Sherman           |
| <b>RFAB</b> | <b>RFB</b>                  | <b>USA</b>                   | <b>Richardson</b> |

#### Die Rev:

##### Current

##### New

| Die Rev [2P] | Die Rev [2P] |
|--------------|--------------|
| -            | <b>A</b>     |

| Assembly Site | Assembly Site Origin (22L) | Assembly Country Code (23L) | Assembly City             |
|---------------|----------------------------|-----------------------------|---------------------------|
| TFME          | NFM                        | CHN                         | Economic Development Zone |
| ASEWH         | AWH                        | CHN                         | Weihei                    |
| HNA           | HNT                        | THA                         | Ayutthaya                 |
| UTL2          | NS2                        | THA                         | Bangpakong, Chachoengsao  |
| <b>TIPI</b>   | <b>PHI</b>                 | <b>PHL</b>                  | <b>Baguio City</b>        |
| <b>CDAT</b>   | <b>CDA</b>                 | <b>CHN</b>                  | <b>Chengdu</b>            |

Sample product shipping label (not actual product label)

 **TEXAS INSTRUMENTS**  
 MADE IN: Malaysia  
 2DC: 20:  
 MSL 2 /260C/1 YEAR SEAL DT  
 MSL 1 /235C/UNLIM 03/29/04  
 OPT:  
 ITEM: 39  
**LBL: 5A (L)T0:1750**

  
 G4



(1P) **SN74LS07NSR**  
 (Q) **2000** (D) **0336**  
 (31T) LOT: 3959047MLA  
 (4W) TKY (1T) 7523483SI2  
 (P)  
 (2P) REV: (V) 0033317  
 (20L) ~~CSO: SHE~~ (21L) ~~CCO: USA~~  
 (22L) **ASO: MLA** (23L) **ACO: MYS**

**Product Affected:**

|               |                 |               |               |
|---------------|-----------------|---------------|---------------|
| TL431ACDBZR   | TL431BIDBZRG4   | TL431QDBZRG4  | TL432BCDBZT   |
| TL431ACDBZRG4 | TL431BIDBZT     | TL431QDBZT    | TL432BCDBZTG4 |
| TL431ACDBZT   | TL431BIDBZTG4   | TL431QDBZTG4  | TL432BIDBZR   |
| TL431ACDBZTG4 | TL431BQDBZR     | TL432ACDBZR   | TL432BIDBZR-P |
| TL431AIDBZR   | TL431BQDBZRG4   | TL432ACDBZRG4 | TL432BIDBZRG4 |
| TL431AIDBZR-P | TL431BQDBZT     | TL432ACDBZT   | TL432BIDBZT   |
| TL431AIDBZRG4 | TL431BQDBZTG4   | TL432ACDBZTG4 | TL432BIDBZTG4 |
| TL431AIDBZT   | TL431CDBZR      | TL432AIDBZR   | TL432BQDBZR   |
| TL431AIDBZTG4 | TL431CDBZRG4    | TL432AIDBZRG4 | TL432BQDBZRG4 |
| TL431AQDBZR   | TL431CDBZT      | TL432AIDBZT   | TL432CDBZR    |
| TL431AQDBZRG4 | TL431CDBZTG4    | TL432AIDBZTG4 | TL432CDBZRG4  |
| TL431AQDBZT   | TL431IDBZR      | TL432AQDBZR   | TL432IDBZR    |
| TL431AQDBZTG4 | TL431IDBZRG4    | TL432AQDBZRG4 | TL432IDBZRG4  |
| TL431BCDBZR   | TL431IDBZT      | TL432AQDBZT   | TL432IDBZT    |
| TL431BCDBZRG4 | TL431IDBZTG4    | TL432AQDBZTG4 | TL432IDBZTG4  |
| TL431BCDBZT   | TL431LACDBZR-ND | TL432BCDBZR   | TL432QDBZR    |
| TL431BCDBZTG4 | TL431QDBZR      | TL432BCDBZRG4 | TL432QDBZRG4  |
| TL431BIDBZR   |                 |               |               |

For alternate parts with similar or improved performance, please visit the product page on [TI.com](https://www.ti.com)

### Qualification Results

Data Displayed as: Number of lots / Total sample size / Total failed

| Type  | #  | Test Name                     | Condition                | Duration   | Qual Device: <u>TL431BQDBZR</u> | QBS Process Reference:<br><u>TIB 36V QEV</u> |
|-------|----|-------------------------------|--------------------------|------------|---------------------------------|--|
| HAST  | A2 | Biased HAST                   | 130C/85%RH               | 96 Hours   | 3/231/0                         | -  |
| UHAST | A3 | Unbiased HAST                 | 130C/85%RH               | 96 Hours   | 3/231/0                         | -  |
| TC    | A4 | Temperature Cycle             | -65C/150C                | 500 Cycles | 3/231/0                         | 3/231/0                                      |
| HTSL  | A6 | High Temperature Storage Life | 225C (Wafer Level)       | 168 Hours  | -                               | 1/45/0                                       |
| HTSL  | A6 | High Temperature Storage Life | 150C                     | 1000 Hours | 3/231/0                         | -  |
| HTOL  | B1 | Life Test                     | 150C                     | 300 Hours  | 3/231/0                         | -  |
| HTOL  | B1 | Life Test                     | 125C                     | 1000 Hours | -                               | 3/231/0                                      |
| ELFR  | B2 | Early Life Failure Rate       | 150C                     | 24 Hours   | -                               | 3/2400/0                                     |
| ESD   | E2 | ESD HBM                       | -                        | 1000 Volts | 3/9/0                           | -  |
| ESD   | E2 | ESD HBM                       | -                        | 2000 Volts | 3/9/0                           | -  |
| ESD   | E2 | ESD HBM                       | -                        | 4000 Volts | 3/9/0                           | -  |
| ESD   | E3 | ESD CDM                       | -                        | 250 Volts  | 3/9/0                           | -  |
| ESD   | E3 | ESD CDM                       | -                        | 500 Volts  | 3/9/0                           | -  |
| ESD   | E3 | ESD CDM                       | -                        | 1500 Volts | 3/9/0                           | -  |
| LU    | E4 | Latch-Up                      | Per JESD78               | -          | 1/6/0                           | -  |
| CHAR  | E5 | Electrical Characterization   | Per Datasheet Parameters | -          | 3/90/0                          | 1/30/0                                       |

|     |   |                 |                        |            |       |         |
|-----|---|-----------------|------------------------|------------|-------|---------|
| MQ  | - | MQ (Assembly)   | Per Site Specification | -          | 3/3/0 | -       |
| MQ  | - | MQ (Fab)        | Per Site Specification | -          | 3/3/0 | -       |
| PCL | - | NVM Power Cycle | Room                   | 10K Cycles | -     | 3/231/0 |

- QBS: Qual By Similarity
- Qual Device TL431BQDBZR is qualified at MSL1 260C. Concurrently qualifies TL43xyzDBZ Product Family, where x = 1/2 (Cat/Ref pin swap), y = {}/B/A (Accuracy grade), and z = C/I/Q (Temperature grade).
- Preconditioning was performed for Autoclave, Unbiased HAST, THB/Biased HAST, Temperature Cycle, Thermal Shock, and HTSL, as applicable
- The following are equivalent HTOL options based on an activation energy of 0.7eV: 125C/1k Hours, 140C/480 Hours, 150C/300 Hours, and 155C/240 Hours
- The following are equivalent HTSL options based on an activation energy of 0.7eV: 150C/1k Hours, and 170C/420 Hours
- The following are equivalent Temp Cycle options per JESD47: -55C/125C/700 Cycles and -65C/150C/500 Cycles Quality and

Environmental data is available at TI's external Web site: <http://www.ti.com/>

#### Green/Pb-free Status:

Qualified Pb-Free (SMT) and Green

TI Qualification ID: R-NPD-2110-062

**Qualification Results**

Data Displayed as: Number of lots / Total sample size / Total failed

| Type   | Test Name / Condition         | Duration                   | Qual Device:<br><u>TLV809EA46DBZR</u> | QBS Product<br>Reference:<br><u>TLV809EA46DBZR</u> | QBS Product<br>Reference:<br><u>TPS3840DBVRQ1</u> | QBS Process<br>Reference:<br><u>TLV62568DBVR</u> | QBS Package<br>Reference:<br><u>TL431LIBQDBZ</u> |
|--------|-------------------------------|----------------------------|---------------------------------------|--|---|--|--|
| ACLV   | Autoclave 121C                | 96 Hours                   | -                                     | -  | -   | 3/231/0  | 3/231/0  |
| DPA    | Destructive Physical Analysis | Post TMCL                  | -                                     | -  | -   | -  | 3/90/0   |
| ED     | Electrical Characterization   | Per Datasheet Parameters   | 1/30/0                                | 3/90/0   | 3/90/0  | 3/90/0   | 3/90/0   |
| ELFR   | Early Life Failure Rate, 125C | 48 Hours                   | -                                     | -  | -   | 3/3000/0   | 3/2400/0   |
| HBM    | ESD - HBM                     | 2500 V                     | -                                     | 1/3/0  | 1/3/0   | -  | 3/9/0  |
| HBM    | ESD - HBM                     | 4000 V                     | -                                     | 1/3/0  | 1/3/0   | -  | -  |
| CDM    | ESD - CDM                     | 1500 V                     | -                                     | 1/3/0  | 1/3/0   | -  | 3/9/0  |
| HAST   | Biased HAST, 130C/85%RH       | 96 Hours                   | -                                     | 3/231/0  | 3/231/0   | 3/231/0  | 3/231/0  |
| HTOL   | Life Test, 150C               | 300 Hours                  | -                                     | -  | -   | 3/231/0  | 3/231/0  |
| HTOL   | Life Test, 125C               | 1000 Hours                 | -                                     | 1/77/0   | 3/231/0   | -  | -  |
| HTSL   | High Temp. Storage Bake, 170C | 420 Hours                  | -                                     | -  | -   | 3/231/0  | -  |
| HTSL   | High Temp. Storage Bake, 150C | 1000 Hours                 | -                                     | 3/231/0  | 3/231/0   | -  | 3/231/0  |
| LU     | Latch-up, 25C                 | (per JESD78)               | -                                     | 1/6/0  | 1/6/0   | 2/12/0   | 3/18/0   |
| LU     | Latch-up, 125C                | (per JESD78)               | -                                     | 1/6/0  | 1/6/0   | -  | 3/18/0   |
| TC     | Temperature Cycle, -65/150C   | 500 Cycles                 | -                                     | -  | 3/231/0   | 3/231/0  | -  |
| TC     | Temperature Cycle, -65/150C   | 1000 Cycles                | -                                     | 3/231/0  | -   | -  | 3/231/0  |
| SD     | Solderability                 | Pb-Free                    | -                                     | -  | 1/15/0  | -  | 3/66/0   |
| UHA ST | UnBiased HAST, 130C/85%RH     | 96 Hours                   | -                                     | 3/231/0  | 2/231/0   | -  | -  |
| WBP    | Bond Pull                     | Wires                      | -                                     | -  | 1/30/0  | -  | 3/228/0  |
| WBS    | Bond Shear                    | Wires                      | -                                     | -  | 1/30/0  | -  | 3/228/0  |
| MQ     | Manufacturing (Assembly)      | Per Mfg Site Specification | -                                     | 3/Pass   | -   | -  | 3/3/0  |
| MSL    | Moisture Sensitivity          | MSL 1 @ 260C               | -                                     | -  | -   | -  | 3/36/0   |

- QBS: Qual By Similarity

- Qual Device TLV809EA46DBZR is qualified at LEVEL1-260C

- Products to be concurrently qualified using stamped leadframe are voltage options from 1.7 to 4.63V with 3 output configurations namely:

TLV803EXYYDBZR, TLV809EXYYDBZR, TLV810EXYYDBZR.

Where: X = delay options from A thru F; YY = Vth options from 17 thru 46. If an additional R character is in front of the package designator, this represents reversed pinout for the package. (Ex. RDBZR)

- Preconditioning was performed for Autoclave, Unbiased HAST, THB/Biased HAST, Temperature Cycle, Thermal Shock, and HTSL, as applicable

- The following are equivalent HTOL options based on activation energy of 0.7eV: 125C/1k Hours, 140C/480 Hours, 150C/300 Hours, and 155C/240 Hours

- The following are equivalent HTSL options based on activation energy of 0.7eV: 150C/1k Hours, and 170C/420 Hours

- The following are equivalent Temp Cycle options per JESD47: -55C/125C/700 Cycles and -65C/150C/500 Cycles

Quality and Environmental data is available at TI's external Web site: <http://www.ti.com/>
**Green/Pb-free Status:**

Qualified Pb-Free(SMT) and Green

TI Qualification ID: 20200604-134548

### Qualification Results

Data Displayed as: Number of lots / Total sample size / Total failed

| Type  | Test Name / Condition        | Duration                      | Qual Device:<br>TLV803EA43VDBZR | QBS Package Reference:<br>TLV9061IDBVR |
|-------|------------------------------|-------------------------------|---------------------------------|--|
| AC    | Autoclave 121C               | 96 Hours                      | 3/231/0                         | -                                      |
| HAST  | Biased HAST, 130C/85%RH      | 96 Hours                      | -                               | 3/231/0                                |
| HTOL  | Life Test, 150C              | 300 Hours                     | -                               | 3/231/0                                |
| HTSL  | High Temp Storage Bake 170C  | 420 Hours                     | -                               | 3/231/0                                |
| LI    | Lead Fatigue                 | Leads                         | -                               | 3/54/0                                 |
| LI    | Lead Pull                    | Leads                         | -                               | 3/66/0                                 |
| MISC  | Salt Atmosphere              | -                             | -                               | 3/66/0                                 |
| MQ    | Manufacturability (Assembly) | (per mfg. Site specification) | Pass                            | Pass                                   |
| PD    | Physical Dimensions          | (per mechanical drawing)      | 3/15/0                          | 3/15/0                                 |
| PKG   | Lead Finish Adhesion         | Leads                         | -                               | 3/54/0                                 |
| SD    | Solderability                | Pb Free                       | -                               | 3/66/0                                 |
| TC    | Temperature Cycle, -65/150C  | 500 Cycles                    | 3/231/0                         | 3/231/0                                |
| UHAST | Unbiased HAST 130C/85%RH     | 96 Hours                      | -                               | 3/231/0                                |
| VM    | Visual / Mechanical          | (per mfg. Site specification) | 3/984/0                         | 3/984/0                                |
| WBP   | Bond Pull                    | Wires                         | 3/228/0                         | 3/228/0                                |
| WBS   | Ball Bond Shear              | Wires                         | 3/228/0                         | 3/228/0                                |

- QBS: Qual By Similarity  
- Qual Device TLV803EA43VDBZR is qualified at LEVEL1-260CG  
- Preconditioning was performed for Autoclave, Unbiased HAST, THB/Biased HAST, Temperature Cycle, Thermal Shock, and HTSL, as applicable  
- The following are equivalent HTOL options based on an activation energy of 0.7eV: 125C/1k Hours, 140C/480 Hours, 150C/300 Hours, and 155C/240 Hours  
- The following are equivalent HTSL options based on an activation energy of 0.7eV: 150C/1k Hours, and 170C/420 Hours  
- The following are equivalent Temp Cycle options per JEDEC47: -55C/125C/700 Cycles and -65C/150C/500 Cycles  
Quality and Environmental data is available at TI's external Web site: <http://www.ti.com/>  
**Green/Pb-free Status:**  
Qualified Pb-Free(SMT) and Green

TI Qualification ID: 20210519-140142

For questions regarding this notice, e-mails can be sent to the contacts shown below or your local Field Sales Representative.

| Location                  | E-Mail   |
|---------------------------|--|
| WW Change Management Team | <a href="mailto:PCN_ww_admin_team@list.ti.com">PCN_ww_admin_team@list.ti.com</a> |

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