



12500 TI Boulevard, MS 8640, Dallas, Texas 75243

PCN#20230627002.1

**Qualification of new Fab site (RFAB) using qualified Process Technology, Die
Revision and additional BOM elements for select devices**

Change Notification / Sample Request

Date: June 27, 2023

To: TOKYO ELECTRON DEVICE (DSTR) PCN

Dear Customer:

This is an announcement of a change to a device that is currently offered by Texas Instruments. The details of this change are on the following pages.

Texas Instruments requires acknowledgement of receipt of this notification within **30** days of the date of this notice. Lack of acknowledgement of this notice within 30 days constitutes acceptance and approval of this change. If samples or additional data are required, requests must be received within **30 days** of this notification.

The changes discussed within this PCN will not take effect any earlier than the proposed first ship date on Page 3 of this notification, unless customer agreement has been reached on an earlier implementation of the change.

This notice does not change the end-of-life status of any product. Should product affected be on a previously issued product withdrawal/discontinuance notice, this notification does not extend the life of that product or change the life time buy offering/discontinuance plan.

For questions regarding this notice or to provide acknowledgement of this PCN, you may contact your local Field Sales Representative or the change management team.

For sample requests or sample related questions, contact your local Field Sales Representative.

Sincerely,

Change Management Team
SC Business Services

20230627002.1
Attachment: 1



Products Affected:

The devices listed on this page are a subset of the complete list of affected devices. According to our records, you have recently purchased these devices. The corresponding customer part number is also listed, if available.

DEVICE	CUSTOMER PART NUMBER
LM2903DR	null
LM311DR	null
LM358DR	null
LMV358IDR	null
NE555DR	null
OPA2335AIDR	null
OPA335AIDR	null

Technical details of this Product Change follow on the next page(s).

PCN Number:	20230627002.1			PCN Date:	June 27, 2023
Title:	Qualification of new Fab site (RFAB) using qualified Process Technology, Die Revision and additional BOM elements for select devices				
Customer Contact:	Change Management Team		Dept:	Quality Services	
Proposed 1st Ship Date:	Sept 25, 2023			Sample requests accepted until:	Jul 27, 2023
*Sample requests received after Jul 27, 2023 will not be supported.					
Change Type:					
<input type="checkbox"/>	Assembly Site	<input checked="" type="checkbox"/>	Design	<input type="checkbox"/>	Wafer Bump Material
<input type="checkbox"/>	Assembly Process	<input type="checkbox"/>	Data Sheet	<input type="checkbox"/>	Wafer Bump Process
<input checked="" type="checkbox"/>	Assembly Materials	<input type="checkbox"/>	Part number change	<input checked="" type="checkbox"/>	Wafer Fab Site
<input type="checkbox"/>	Mechanical Specification	<input type="checkbox"/>	Test Site	<input checked="" type="checkbox"/>	Wafer Fab Material
<input type="checkbox"/>	Packing/Shipping/Labeling	<input type="checkbox"/>	Test Process	<input checked="" type="checkbox"/>	Wafer Fab Process
PCN Details					
Description of Change:					
Texas Instruments is pleased to announce the qualification of a new fab & process technology (RFAB, TIB) die revision, and additional BOM elements for selected devices as listed below in the product affected section.					
Current Fab Site			Additional Fab Site		
Current Fab Site	Process	Wafer Diameter	Additional Fab Site	Process	Wafer Diameter
CFAB	J13	200 mm	RFAB	TIB	300 mm
SH-BIP-1	J11	150 mm			
The die was also changed as a result of the process change.					
Additional BOM elements for the devices listed below as follows:					
What		Current	Additional		
Lead finish		NiPdAu	Matte Sn		
Mount Compound		4147858	4211470		
Mold Compound		4211880	4228573		
<p>Upon expiry of this PCN, there will be a transition period where TI will combine lead free solutions in a single <u>standard part number</u>. For example; <u>TLV73315PQDBVRQ1</u> – can ship with both Matte Sn and NiPdAu.</p> <p>Example:</p> <ul style="list-style-type: none"> – Customer order for 7500 units of TPS61377RYHR with 2500 units SPQ (Standard Pack Quantity per Reel). – TI can satisfy the above order in one of the following ways. <ul style="list-style-type: none"> I. 3 Reels of NiPdAu finish. II. 3 Reels of Matte Sn finish III. 2 Reels of Matte Sn and 1 reel of NiPdAu finish. IV. 2 Reels of NiPdAu and 1 reel of Matte Sn finish. 					
Reason for Change:					
Continuity of supply					
Anticipated impact on Form, Fit, Function, Quality or Reliability (positive / negative):					

None			
Impact on Environmental Ratings:			
Checked boxes indicate the status of environmental ratings following implementation of this change. If below boxes are checked, there are no changes to the associated environmental ratings.			
RoHS	REACH	Green Status	IEC 62474
<input checked="" type="checkbox"/> No Change	<input checked="" type="checkbox"/> No Change	<input checked="" type="checkbox"/> No Change	<input checked="" type="checkbox"/> No Change
Changes to product identification resulting from this PCN:			
Fab Site Information:			
Chip Site	Chip Site Origin Code (20L)	Chip Site Country Code (21L)	Chip Site City
SH-BIP-1	SHE	USA	Sherman
CFAB	CU3	CHN	Chengdu
RFAB	RFB	USA	Richardson
Die Rev:			
Current		New	
Die Rev [2P]	Die Rev [2P]		
C,E,F,H	A		
Sample product shipping label (not actual product label)			
 MADE IN: Malaysia 2DC: 2Q: MSL 2 /260C/1 YEAR SEAL DT MSL 1 /235C/UNLIM 03/29/04 OPT: ITEM: 39 LBL: 5A (L)T0:1750		 <div style="border: 1px solid black; padding: 2px; margin-top: 10px;"> G4 = NiPdAu G3 = Matte Sn </div>	
(1P) SN74LS07NSR (Q) 2000 (D) 0336 (31T) LOT: 3959047MLA (4W) TKY(1T) 7523483SI2 (P) (2P) REV: (V) 0033317 (20L) CS0: SHE (21L) CC0:USA (22L) AS0: MLA (23L) AC0: MYS			
Product Affected:			
Group 1 Device list (BOM elements only)			
CD40107BM	OPA2317IDR	OPA380AIDR	TLV6002HIDR
CD40107BM96	OPA2330AID	OPA704UA	TLV6742IDR
LF353DR	OPA2330AIDR	OPA704UA/2K5	TLV9002IDR
LM211D	OPA2333AID	OPA735AID	TLV9022DR
LM211DR	OPA2333AIDR	OPA735AIDR	TLV9032DR
LM2903BIDR	OPA2335AID	OPA862IDR	TLV9042IDR
LM2903DR	OPA2335AIDR	P82B96DR	TLV9052IDR
LM2903DR-S	OPA2342UA	PCA9517DR	TLV9062IDR
LM2904LVIDR	OPA2342UA/2K5	RC4558DR	TLV9102IDR
LM293ADR	OPA2343UA	RC4580ID	TLV9152IDR
LM293DR	OPA2343UA/2K5	RC4580IDR	TLV9162IDR
LM311D	OPA2344UA	SN1711004DR	TLV9302IDR
LM311DR	OPA2344UA/2K5	SN2772IDR	TLV9352IDR

LM358LVIDR	OPA2348AID	SN293ADR	TLV9362IDR
LM393ADR	OPA2348AIDR	SN293DR	TMP1075DR
LM393BIDR	OPA2353UA/2K5	SN393DR	TMP175AID
LM393DR	OPA2356AID	SN65EPT23D	TMP175AIDR
LM393LVDR	OPA2356AIDR	SN65EPT23DR	TMP275AID
LM5109BMAX/NOPB	OPA2375IDR	SN74CBT3306DR	TMP275AIDR
LM833D	OPA2607IDR	SN74CBT D3306DR	TMP75AID
LM833DR	OPA2743UA	THP210DR	TMP75AIDR
LMV358AIDR	OPA2743UA/2K5	THS4131IDR	TPS3707-30DR
LMV358ID	OPA2990IDR	THS4521ID	TPS76633DR
LMV358IDR	OPA2991IDR	THS4521IDR	TS12A4517DR
LMV393IDR	OPA2992IDR	THS7314D	TSV912AIDR
LP2951ACM-3.0/NOPB	OPA317ID	THS7314DR	UCC27324DR
LP2951CM/NOPB	OPA317IDR	THS7315D	UCC27424DR
LP2951CM-3.0/NOPB	OPA333AID	THS7315DR	UCC27523DR
LP2951CM-3.3/NOPB	OPA333AIDR	THS7316D	UCC27525D
LP2951CMX/E7002608	OPA335AID	THS7316DR	UCC27528D
LP2951CMX/J7000697	OPA335AIDR	THVD1400DR	UCC27614DR
LP2951CMX/NAK2	OPA338UA	THVD1406DR	UCC27624DR
LP2951CMX/NOPB	OPA343UA	THVD1420DR	UCC28C50DR
LP2951CMX-3.0/NOPB	OPA343UA/2K5	THVD1426DR	UCC28C51DR
LP2951CMX-3.3/NOPB	OPA344UA	THVD1500DR	UCC28C52DR
MCP6292IDR	OPA344UA/2K5	THVD1505DR	UCC28C53DR
NA555DR	OPA345UA	THVD1520DR	UCC28C54DR
NE555DR	OPA347UA	TL071HIDR	UCC28C55DR
OPA1632DR	OPA347UA/2K5	TL072CDR	UCC28C56HDR
OPA1652AID	OPA348AID	TL072HIDR	UCC28C56LDR
OPA1652AIDR	OPA348AIDR	TL081HIDR	UCC28C57HDR
OPA1677DR	OPA350UA	TL082CDR	UCC28C57LDR
OPA1678IDR	OPA350UA/2K5	TL082HIDR	UCC28C58DR
OPA1692ID	OPA353UA	TL3472CDR	UCC28C59DR
OPA1692IDR	OPA353UA/2K5	TL3472IDR	UCC38C50DR
OPA2186DR	OPA355UA	TL7702ACD	UCC38C51DR
OPA2301AID	OPA355UA/2K5	TL7702ACDR	UCC38C52DR
OPA2301AIDR	OPA356AID	TLV07IDR	UCC38C53DR
OPA2310IDR	OPA356AIDR	TLV1812DR	UCC38C54DR
OPA2314AID	OPA374AID	TLV1822DR	UCC38C55DR
OPA2314AIDR	OPA374AIDR	TLV2186IDR	
OPA2317ID	OPA380AID	TLV2314IDR	
Group 2 Device list (Wafer fab, die revision, process technology and BOM elements)			
LM258ADR	LM2904DR	LM358BIDR	SN2904DR
LM258DR	LM2904DR-JF	LM358DR	SN358DR
LM2904BAIDR	LM358ADR	LM358DR-JF	

LM2904BIDR	LM358BAIDR	MC1458DR	
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TI Information
Selective Disclosure

Qualification Report

MLA SOIC 8D Hyde 4225917 Bare Cu Roughen Leadframe with Ag Ring and Matte Sn Post Mold Plating (Commercial)
Approve Date 26-MAY -2023

Qualification Results

Data Displayed as: Number of lots / Total sample size / Total failed

Type	#	Test Name	Condition	Duration	Qual Device: RC4580IDR	Qual Device: LM358BIDR	Qual Device: TL082HIDR
HAST	A2	Biased HAST	130C/85%RH	96 Hours	-	3/231/0	-
UHAST	A3	Unbiased HAST	130C/85%RH	96 Hours	3/231/0	3/231/0	3/231/0
TC	A4	Temperature Cycle	-65C/150C	500 Cycles	3/231/0	3/231/0	3/231/0
HTSL	A6	High Temperature Storage Life	170C	420 Hours	3/231/0	3/231/0	3/231/0
WBS	C1	Ball Shear	76 balls, 3 units min	Wires	3/228/0	3/228/0	3/228/0
WBP	C2	Bond Pull	76 Wires, 3 units min	Wires	3/228/0	3/228/0	3/228/0
SD	C3	PB Solderability	Precondition w.155C Dry Bake (4 hrs +/- 15 minutes); PB Solder;	-	-	3/66/0	-
SD	C3	PB-Free Solderability	Precondition w.155C Dry Bake (4 hrs +/- 15 minutes); PB-Free Solder;	-	-	3/66/0	-
PD	C4	Physical Dimensions	(per mechanical drawing)	-	3/15/0	3/15/0	3/15/0
FTY	E6	Final Test Yield	-	-	3/3/0	3/3/0	3/3/0

- QBS: Qual By Similarity
- Qual Device RC4580IDR is qualified at MSL1 260C
- Qual Device LM358BIDR is qualified at MSL1 260C
- Qual Device TL082HIDR is qualified at MSL1 260C
- Preconditioning was performed for Autoclave, Unbiased HAST, THB/Biased HAST, Temperature Cycle, Thermal Shock, and HTSL, as applicable
- The following are equivalent HTOL options based on an activation energy of 0.7eV : 125C/1k Hours, 140C/480 Hours, 150C/300 Hours, and 155C/240 Hours
- The following are equivalent HTSL options based on an activation energy of 0.7eV : 150C/1k Hours, and 170C/420 Hours
- The following are equivalent Temp Cycle options per JESD47 : -55C/125C/700 Cycles and -65C/150C/500 Cycles

Quality and Environmental data is available at TI's external Web site: <http://www.ti.com/>

TI Qualification ID: R-CHG-2303-081

Qualification Report

LM358B TIB FMX with HYDE LF Qualification

Approve Date 16-SEPTEMBER-2022

Qualification Results

Data Displayed as: Number of lots / Total sample size / Total failed

Type	#	Test Name	Condition	Duration	Qual Device: LM358BIDR	QBS Process Reference: LM2902BQPWRQ1	QBS Package Reference: CD4093BQM96Q1	QBS Package Reference: TLC5916QDRQ1	QBS Package Reference: LM2903BIDR
HAST	A2	Biased HAST	130C/85%RH	96 Hours	-	3/231/0	-	-	-
UHAST	A3	Autoclave	121C/15psig	96 Hours	-	-	3/231/0	3/231/0	3/231/0
UHAST	A3	Unbiased HAST	110C/85%RH	264 Hours	-	3/231/0	-	-	-
UHAST	A3	Unbiased HAST	130C/85%RH	96 Hours	3/231/0	-	-	-	-
TC	A4	Temperature Cycle	-65C/150C	500 Cycles	3/231/0	3/231/0	3/231/0	3/231/0	3/231/0
HTSL	A6	High Temperature Storage Life	150C	1000 Hours	-	3/231/0	-	-	-
HTSL	A6	High Temperature Storage Life	170C	420 Hours	1/77/0	-	-	-	-
HTOL	B1	Life Test	150C	408 Hours	-	3/231/0	-	-	-
ELFR	B2	Early Life Failure Rate	125C	48 Hours	-	3/2400/0	-	-	-
WBS	C1	Ball Shear	76 balls, 3 units min	Wires	2/6/0	-	-	-	-
WBP	C2	Bond Pull	76 Wires, 3 units min	Wires	2/6/0	-	-	-	-

Type	#	Test Name	Condition	Duration	Qual Device: LM358BIDR	QBS Process Reference: LM2902BQPWRQ1	QBS Package Reference: CD4093BQM96Q1	QBS Package Reference: TLC5916QDRQ1	QBS Package Reference: LM2903BIDR
SD	C3	PB-Free Solderability	Precondition w.155C Dry Bake (4 hrs +/- 15 minutes)	-	-	-	3/66/0	3/66/0	-
PD	C4	Physical Dimensions	(per mechanical drawing)	-	-	3/30/0	3/30/0	3/30/0	3/15/0
ESD	E2	ESD CDM	-	1500 Volts	1/3/0	3/9/0	-	-	-
ESD	E2	ESD HBM	-	2000 Volts	1/3/0	3/9/0	-	-	-
LU	E4	Latch-Up	Per JESD78	-	1/3/0	3/18/0	-	-	-
CHAR	E5	Electrical Characterization	Per Datasheet Parameters	-	1/30/0	3/90/0	-	-	-
FTY	E6	Final Test Yield	-	-	1/Pass	-	-	-	-

- QBS: Qual By Similarity
- Qual Device LM358BIDR is qualified at MSL1 260C

- Preconditioning was performed for Autoclave, Unbiased HAST, THB/Biased HAST, Temperature Cycle, Thermal Shock, and HTSL, as applicable
- The following are equivalent HTOL options based on an activation energy of 0.7eV : 125C/1k Hours, 140C/480 Hours, 150C/300 Hours, and 155C/240 Hours
- The following are equivalent HTSL options based on an activation energy of 0.7eV : 150C/1k Hours, and 170C/420 Hours
- The following are equivalent Temp Cycle options per JESD47 : -55C/125C/700 Cycles and -65C/150C/500 Cycles

Quality and Environmental data is available at TI's external Web site: <http://www.ti.com/>

TI Qualification ID: R-CHG-2207-058

For questions regarding this notice, e-mails can be sent to Change Management team or your local Field Sales Representative.

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