



**12500 TI Boulevard, MS 8640, Dallas, Texas 75243**

**Qualification Report for PCN# 20120319004  
4H Bipolar from HFAB to SFAB  
Information Only**

Dear Customer:

Texas Instruments is pleased to announce the completion of qualification testing for the product change described in PCN# 20120319004. The details of the qualification results are included in the following pages and are being forwarded to you in response to your inquiry about this PCN.

For questions regarding this notice, contact your local Field Sales Representative or the PCN Manager ([PCN\\_ww\\_admin\\_team@list.ti.com](mailto:PCN_ww_admin_team@list.ti.com)).

Sincerely,

PCN Team  
SC Business Services  
Phone: +1(214) 480-6037  
Fax: +1(214) 480-6659



12500 TI Boulevard, MS 8640, Dallas, Texas 75243

## Qualification Report For # 20120319004 4H Bipolar from HFAB to SFAB

### Qualification Data

This qualification has been specifically developed for the validation of this change. The qualification data validates that the proposed change meets the applicable released technical specifications.

#### Qual Vehicle 1: DAC811KU (MSL Level 3-260C)

Wafer Fab Site:	SFAB	Metallization:	AlCu.5
Wafer Fab Process:	BiPolar	Wafer Diameter:	150 mm
		Passivation	5kASiO2/8kASiON

**Qualification:** ☐ Plan ☒ Test Results

Reliability Test	Conditions	Sample Size/Fails		
		Lot#1	Lot#2	Lot#3
HTOL High Temp Op Life	125C (1000 Hrs)	79/0	79/0	-
Electrical Characterization	Over temp	Pass	Pass	-
**High Temp. Storage Bake	150C (1000 Hrs)	80/0	80/0	80/0
**Biased HAST	130C/85%RH (96 Hrs)	80/0	80/0	-
**Unbiased HAST	130C/85%RH/33.3 psia (96 Hrs)	80/0	80/0	-
**Temperature Cycle	-65C/+150C (500 Cycles)	76/0	79/0	-
ESD HBM	1000V	3/0	3/0	-
ESD CDM	250V	3/0	3/0	-
Bond Strength	76 wires	76/0	76/0	-
Ball Bond Shear	76 ball bonds	76/0	76/0	-
Manufacturability (Assembly)	(per mfg. Site specification)	Pass	Pass	-
Manufacturability (Wafer Fab)	(per mfg. Site specification)	Pass		-

\*\*Preconditioning: Level 3-260C

#### Qual Vehicle 2: OPA177GS (MSL Level 3-260C)

Wafer Fab Site:	SFAB	Metallization:	AlCu.5
Wafer Fab Process:	BiPolar	Wafer Diameter:	150 mm
		Passivation	LTO/SiON 5kA/8kA

**Qualification:** ☐ Plan ☒ Test Results

Reliability Test	Conditions	Sample Size/Fails		
		Lot#1	Lot#2	Lot#3
HTOL High Temp Op Life	125C (1000 Hrs)	77/0	-	-
Electrical Characterization	Over temp	Pass	-	-
**High Temp. Storage Bake	150C (1000 Hrs)	77/0	-	-
**Biased HAST	130C/85%RH (96 Hrs)	77/0	-	-
**Unbiased HAST	130C/85%RH/33.3 psia (96 Hrs)	77/0	-	-
** Temperature Cycle	-65C/+150C (500 Cycles)	77/0	-	-
ESD HBM	1000V	3/0	-	-
ESD CDM	250V	3/0	-	-
Bond Strength	76 wires	76/0	-	-

Ball Bond Shear	76 ball bonds	76/0	-	-
Manufacturability (Assembly)	(per mfg. Site specification)	Pass	-	-
Manufacturability (Wafer Fab)	(per mfg. Site specification)	Pass	-	-
**Preconditioning: Level 3-260C				

Qual Vehicle 3: OPA2604AU (MSL Level 3-260C)				
Wafer Fab Site:	SFAB	Metallization:	AlCu.5	
Wafer Fab Process:	BiPolar	Wafer Diameter:	150 mm	
		Passivation	5kASiO2/8kASiON	

**Qualification:** ☐ Plan ☒ Test Results

Reliability Test	Conditions	Sample Size/Fails		
		Lot#1	Lot#2	Lot#3
HTOL High Temp Op Life	125C (1000 Hrs)	77/0	77/0	77/0
Electrical Characterization	Over temp	Pass	Pass	Pass
**High Temp. Storage Bake	150C (1000 Hrs)	77/0	77/0	77/0
**Biased HAST	130C/85%RH (96 Hrs)	76/0	77/0	77/0
**Unbiased HAST	130C/85%RH/33.3 psia (96 Hrs)	77/0	77/0	77/0
**Temperature Cycle	-65C/+150C (500 Cycles)	77/0	77/0	77/0
ESD HBM	1000V	3/0	3/0	3/0
ESD CDM	500V	3/0	3/0	3/0
Bond Strength	Post Temp Cycle	10/0	-	-
Bond Strength	76 wires	76/0	76/0	-
Ball Bond Shear	76 ball bonds	76/0	76/0	-
Manufacturability (Assembly)	(per mfg. Site specification)	Pass	Pass	-
Manufacturability (Wafer Fab)	(per mfg. Site specification)	Pass		

\*\*Preconditioning: Level 3-260C

Qual Vehicle 4: OPA2277U (MSL Level 3-260C)				
Wafer Fab Site:	SFAB	Metallization:	AlCu.5	
Wafer Fab Process:	BiPolar	Wafer Diameter:	150 mm	
		Passivation	5kASiO2/8kASiON	

**Qualification:** ☐ Plan ☒ Test Results

Reliability Test	Conditions	Sample Size/Fails		
		Lot#1	Lot#2	Lot#3
HTOL High Temp Op Life	125C/1000 Hrs	75/0	-	-
Electrical Characterization	Over temp	Pass	-	-
**High Temp. Storage Bake	150C (1000 Hrs)	77/0	-	-
**Biased HAST	130C/85%RH (96 Hrs)	77/0	-	-
**Unbiased HAST	130C/85%RH/33.3 psia (96 Hrs)	77/0	-	-
** Temperature Cycle	-65C/+150C 500 Cycles)	77/0	-	-
ESD HBM	1000V	3/0	-	-
ESD CDM	500V	3/0	-	-
Bond Strength	76 wires	76/0	-	-
Ball Bond Shear	76 ball bonds	76/0	-	-
Manufacturability (Assembly)	(per mfg. Site specification)	Pass	-	-
Manufacturability (Wafer Fab)	(per mfg. Site specification)	Pass	-	-

\*\*Preconditioning: Level 3-260C

For questions regarding this notice, e-mails can be sent to the regional contacts shown below or your local Field Sales Representative.

<b>Location</b>	<b>E-Mail</b>
USA	<a href="mailto:PCNAmericasContact@list.ti.com">PCNAmericasContact@list.ti.com</a>
Europe	<a href="mailto:PCNEuropeContact@list.ti.com">PCNEuropeContact@list.ti.com</a>
Asia Pacific	<a href="mailto:PCNAsiaContact@list.ti.com">PCNAsiaContact@list.ti.com</a>
Japan	<a href="mailto:PCNJapanContact@list.ti.com">PCNJapanContact@list.ti.com</a>